

Polyurethane-based primer, two-component, solvent-free

# **Description:**

Two-component polyurethane, solvent free, specially designed for increasing the adherence in polyurethane and epoxy base systems. The primer is fast-cured, zero VOC and asphalt oil barrier.

# **Approved Uses**

Waterproofing and protection of:

 Suitable primer for polyurethane, polyurea, acrylic, and epoxy systems.

# **Supported Substrates**

Concrete, and metal supports including galvanized, aluminum, marble, asphalt, and asphalt membranes.

Over NEXA PU CLASSIC after more than 48 hours from the application of the first coat.

On dry, non-porous concrete, it should be diluted with solvent between 5-10% (In this case, it would not be a VOC Zero product).

For other substrates such as plastic materials, we recommend conducting tests to verify adhesion. For specific substrate peculiarities or special conditions, please contact the technical department.

# Limitations

- Do not exceed the maximum consumption as it may affect its adhesion and durability.
- Avoid the formation of product puddles.
- In transparent applications exposed to UV, yellowing may occur.
- Improper treatment of cracks and specific areas may diminish the longevity of the waterproofing.

# **Advantages**

- Excellent adhesion on almost all substrates.
- Fast curing.
- Especially suitable for cold climates or low humidity conditions.
- Solvent-free.
- Safe product, non-flammable (VOC 0), and virtually odorless.
- Suitable for application in enclosed spaces.
- Cures at low temperatures and on wet concrete.
- Highly hydrophobic.
- Can be used for impregnating reinforcing geotextiles and facilitating their installation.

### Application

 The surface must be clean, free from grease, dust, and leveled with porosity.



 Before applying, confirm that the temperature and humidity requirements are as needed:

Substrate temperature: >+50 °F to <+86 °F Relative humidity: <85 %

Compressive strength: 2175 psi Concrete tensile strength: 145 psi

- It is important to control the dew point to prevent condensation and avoid whitish areas on the coating.
- A porous concrete substrate is required, free of grout and curing liquids.
- In case of doubt, perform a test before application.
- We recommend mixing by stirring the product before use. Product A should be mixed in its container with the assistance of a low-speed electric stirrer (300-400 rpm) to avoid the inclusion of air in the mixture. Next, add Component B and stir for a minimum of 2 minutes until achieving a homogeneous product. Excessive stirring may lead to the formation of air bubbles.
- Apply with a roller, brush, or airless spray gun.
- It can be diluted between 5-10% with solvent. In this case, it will not be a VOC zero product. If diluted, apply in open or well-ventilated areas.
- Aggregate (0.0157–0.0315 in) can be sprinkled to increase the adhesion surface.
- To even out surfaces, fine aggregate can be mixed into the product, and afterward, it can be sprinkled to saturation.
- It has a pot life of approximately 20 minutes at +77°F. To increase its pot life, you can dilute the product by 5-10% with solvent.
- Apply in thin layers.

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Repainting time:

Dry to touch: 4 hours Pedestrian traffic: 24 hours

Light traffic: 2 days Full cure: 7 days

(Approximate temperature 77°F and 55% RH.)

- The approximate repaint time is 4-24 hours (2nd coat or subsequent coating).
- The times are approximate and may be influenced by changes in environmental conditions, especially variations in humidity and temperature.

# Cleaning

- The tools will be cleaned immediately after use with paper and then with solvent. Under no circumstances is reused for mixing or applying with polyurethane
- The fully cured material can only be removed by mechanical means.

## **Presentation**

Boxes with 4 lots of 4 lbs each:

A 3.52 lbs - Brown color (isocyanate).

B 5.29 lbs - Transparent (Polyols and amines).

Lots of 44.09 lbs:

A 17.64 lbs - Brown color (isocyanate).

B 26.46 lbs - Transparent (Polyols and amines).

# Colors

Component A: Brown color. Component B: Transparent.

### **Container Stability**

12 months in a dry place between 41°F to 77°F.

# Transportation, Preventive measures and Storage

Refer to the safety data sheet.

The information provided serves as a recommendation based on laboratory tests and our current knowledge. Different conditions on construction sites may result in variations from the given information; therefore, our warranty is limited to the supplied product. For any questions, please contact our technical department.

Technical data of the membrane	
CONCEPTS	RESULTS
Support temperature	>+50 °F <+86 °F
Room temperature	>+50 °F <+86 °F
Relative humidity	<85 %
Substrate humidity	Accepts moisture

Technical data of the liquid product	
CONCEPTS	RESULTS
Viscosity C.A at 77°F ViscosityC.B at 77°F	200 cSt 3500 cSt
Density at 68°F	C.A 0.043 lbs/in <sup>3</sup> C.B. 0.036 lbs/in <sup>3</sup>
Repainting at 77°F	4-24 Hours
Total curing time	7 days
Dry to touch	4 hours
VOC	0 lb/ga
Mixing in volume	C.A. 1: C.B 2 %
Mixture by weight	C.A. 1: C.B.1,5 %
Mixing ratio	1:1,5 %

Adhesion test according to ASTM D4541	
RESULTS	
Adhesive failure	
Concrete failure	
Concrete failure	
Adhesive failure	
Adhesive failure	



































